



Declaration of Performance (DoP) in acc. with

**Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)**

No. ILGS460M-UKCA-10025-01112022

1. Unique identification code of the product Type:

Plate S460M / 1.8827 in accordance with EN 10025-4

2. Intended use(s):

Metallic structure, metallic- / concrete composite construction

3. Name, registered trade name or registered trademark and contact address of the manufacturer:

**Ilsenburger Grobblech GmbH
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38871 Ilsenburg, Germany
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Fax: +49 (0) 39452 85 - 8161
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4. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

5. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

6. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved Body - TÜV UK Ltd (No. UKAB 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.



7. Declared Performance:

Essential characteristic	Performance						Harmonised technical specification
Tolerances on dimensions and shape	see supplementary sheet 1						EN 10025-1:2004
Yield strength	Nominal thickness (mm)		Values (MPa)				
	>	≤	≥				
		16	460				
	16	40	440				
	40	63	430				
	63	80	410				
	80	100	400				
100	150	385					
Tensile strength	Nominal thickness (mm)		Values (MPa)				
	>	≤	≥		≤		
		40	540		720		
	40	63	530		710		
	63	80	510		690		
	80	100	500		680		
100	150	490		660			
Elongation	Nominal thickness (mm)		Values (%)				
	>	≤	≥				
		150	17				
Impact energy	Nominal thickness (mm)		Values (J) Temp. (°C)				
			+20	0	-10	-20	
		≤	≥				
		150	55	47	43	40	
Weldability	Nominal thickness (mm)		CEV (%)				
	>	≤			≤		
		16			0,45		
	16	40			0,46		
	40	63			0,47		
63	150			0,48			



Essential characteristic	Performance					Harmonised technical specification	
Durability	Nominal thickness (mm)		Ladle analysis (%)			EN 10025-1:2004	
		≤		≥	≤		
		150	C		0,16		
			Si		0,60		
			Mn		1,70		
			P		0,030		
			S		0,025		
			Nb		0,05		
			V		0,12		
			Al ges.	0,02			
			Ti		0,05		
			Cr		0,30		
			Ni		0,80		
			Mo		0,20		
	Cu			0,55			
	N		0,025				

The performance of the product named above is in conformity with the declared performances.
This declaration of performance is issued under the sole responsibility of the above-mentioned manufacturer.

Signed for and on behalf of the manufacturer by:

Ilseburg, 01.11.2022

Dipl.-Ing. Andreas Rost
Head of Order Management and Technical Service