
Declaration of Performance (DoP) in acc. with

**Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)**

No. ILGS235J2-UKCA-10025-01112022

1. Unique identification code of the product Type:

Plate S235J2 / 1.0117 in accordance with EN 10025-2

2. Intended use(s):

Metallic structure, metallic- / concrete composite construction

3. Name, registered trade name or registered trademark and contact address of the manufacturer:

**Ilseburger Grobblech GmbH
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38871 Ilseburg, Germany
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Fax: +49 (0) 39452 85 - 8161
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4. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

5. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

6. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved Body - TÜV UK Ltd (No. UKAB 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.

7. Declared Performance:

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	see supplementary sheet 1				EN 10025-1:2004
Yield strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	≥		
		16	235		
	16	40	225		
	40	63	215		
	63	80	215		
	80	100	215		
	100	150	195		
150	200	185			
Tensile strength	Nominal thickness (mm)		Values (MPa)		
		≤	≥	≤	
	≥ 3	100	360	510	
	> 100	150	350	500	
	> 150	250	340	490	
Elongation	Nominal thickness (mm)		Values (%)		
		≤	≥		
	≥ 3	40	24		
	> 40	63	23		
	> 63	100	22		
	> 100	150	22		
> 150	250	21			
Impact energy	Nominal thickness (mm)		Values (J) Temp. -20°C		
	>	≤	≥		
		150	27		
	150	250	27		
Weldability	Nominal thickness (mm)		CEV (%)		
	>	≤		≤	
		30		0,35	
	30	40		0,35	
	40	150		0,38	
	150	250		0,40	



Essential characteristic	Performance				Harmonised technical specification	
Durability	Nominal thickness (mm)		Ladle analysis (%)			EN 10025-1:2004
	>	≤			≤	
		40	C		0,17	
			Mn		1,40	
			P		0,025	
			S		0,025	
			Cu		0,55	
	40	250	C		0,17	
			Mn		1,40	
			P		0,025	
S				0,025		
Cu				0,55		

The performance of the product named above is in conformity with the declared performances.
This declaration of performance is issued under the sole responsibility of the above-mentioned manufacturer.

Signed for and on behalf of the manufacturer by:

Ilseburg, 01.11.2022

Dipl.-Ing. Andreas Rost
Head of Order Management and Technical Service