

**Supplementary Sheet 1
to the Declaration of Performance (DoP) in acc. with**

**Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)**

Tolerances on Dimensions and Shape in acc. with EN 10029:2010

Essential characteristic	Performance										Harmonised technical specification	
Tolerances on Dimensions and Shape	Tolerances on Thickness										EN 10025-1:2004	
	Nominal thickness t (mm)	Deviation limit (mm)										
		Class A	Class B	Class C	Class D							
	5 ≤ t < 8	-0,4	+0,8	-0,3	+0,9	0	+1,2	-0,6	+0,6			
	8 ≤ t < 15	-0,5	+0,9	-0,3	+1,1	0	+1,4	-0,7	+0,7			
	15 ≤ t < 25	-0,6	+1,0	-0,3	+1,3	0	+1,6	-0,8	+0,8			
	25 ≤ t < 40	-0,7	+1,3	-0,3	+1,7	0	+2,0	-1,0	+1,0			
	40 ≤ t < 80	-0,9	+1,7	-0,3	+2,3	0	+2,6	-1,3	+1,3			
	80 ≤ t < 150	-1,1	+2,1	-0,3	+2,9	0	+3,2	-1,6	+1,6			
	150 ≤ t < 250	-1,2	+2,4	-0,3	+3,3	0	+3,6	-1,8	+1,8			
	<i>Tolerances on thickness are not applicable for repaired by grinding areas (see 6.1.2 EN 10029:2010).</i>											
	Tolerances on Width											
	Nominal thickness t (mm)	Deviation limit (mm)										
		t < 40	0				+20					
	40 ≤ t < 150	0				+25						
	150 ≤ t < 400	0				+30						
	Tolerances on Length											
Nominal length l (mm)	Deviation limit (mm)											
	l < 4000	0				+20						
4000 ≤ l < 6000	0				+30							
6000 ≤ l < 8000	0				+40							
8000 ≤ l < 10000	0				+50							
10000 ≤ l < 15000	0				+75							
15000 ≤ l < 20000	0				+100							
<i>For nominal lengths l > 2000 mm the tolerances on length have to be agreed.</i>												

Essential characteristic	Performance				Harmonised technical specification
Tolerances on Dimensions and Shape	Tolerances on Flatness (Class N)				
	Nominal thickness t (mm)	Steel group L ^a		Steel group H ^a	
		Gauge length ^b			
		1000	2000	1000	2000
	$5 \leq t < 8$	8	12	11	15
	$8 \leq t < 15$	7	11	10	14
	$15 \leq t < 25$	7	10	10	13
	$25 \leq t < 40$	6	9	9	12
	$40 \leq t < 250$	5	8	8	12
^a see 7.2.1 EN 10029:2010 ^b Gauge length 1000 mm at distances between two contact points ≤ 1000 mm.					
EN 10025-1:2004					

This Supplementary Sheet shall be read only in conjunction with the referring Declaration of Performance.

Signed for and on behalf of the manufacturer by:



Ilseburg, 01.11.2022

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